

5/30

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>23775</b>
<b>Description:</b> Handle	<b>Part Number:</b>	<b>D3332-1</b>
<i>05.07.06</i>		
<b>Dwg:</b> D3332 Rev. A   page 2	<b>Qty:</b>	<b>40</b>
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	<i>[Signature]</i>	05.07.06	40
2	MC	Turn as per Folio FA494 and Dwg D3332 Material: AISI 1018-1025 Ø2.00" Round Bar (M1018-R2.000) <b>Identify for D3332-1</b> Batch: <u>M17270</u>	<i>[Signature]</i>	13/07/08	40
3	QC2	Inspect parts as they come off the CNC machine	<i>[Signature]</i>	05.07.13	40 <i>41</i>
4	MFA	Drill as per Dwg D3332 and Deburr <i>Dr. 11.9 D3332-04171</i> <b>Identify as D3332-1</b>	<i>[Signature]</i>	05.07.18	41 <i>PTO</i>
5	QC5	Inspect work to Step 4	<i>[Signature]</i>	05.07.19	41
6	ST	Identify and Stock	<i>[Signature]</i>	05.07.19	41
7	AC	Cost / part: <u>9.72</u>	<i>[Signature]</i>	05.08.09	41
8	DC	Close W/O <u>9.80</u> Inspect Level 21	<i>[Signature]</i>	05.08.08	41

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	<i>[Signature]</i>
B	05.06.20	Holes no longer made by machine	KJ/JLM	<i>[Signature]</i>

**RELEASED**  
*[Signature]*  
05.10.20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
15-07-13	4	Drill using Jig 03332-041 T1 <del>As per</del> Dwg 3332 <del>etc</del> And debur  Permanent Change		05-07-26	N/A		 05-07-13

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: Date: 05/08/08

NOTE: Date &amp; initial all entries

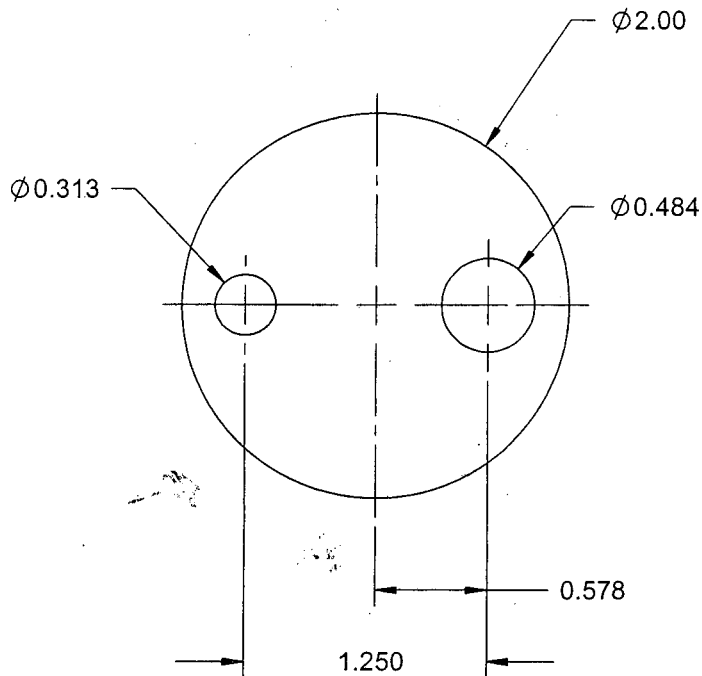
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_







DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3332	REV. A SHEET 2 OF 4
DATE 04.12.14		TITLE PIN ASSEMBLY	SCALE 1:1



RELEASED  
*[Signature]*  
5/02/09

### D3332-1 HANDLE

#### NOTES:

- 1) MATERIAL: 1018-25 ROUND BAR STEEL PER MIL-S-7097  
(REF. DART SPEC. M1018-R2.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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REVISION  
NOTICE

WORK ORDER

NO. 23775

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jul 06, 2005  
01:05 pm

Work Order No : 0023775  
Project Name : D3332-1  
Project For : WK530  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3332-1  
Description : Handle Assembly  
Manufactured : Yes  
Amount Req'd : 40  
Amount Done : 0  
Start Date : 07-06-05  
Est Finish Date : 07-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00